



WRANGLER TJ REAR BUMPER INSTALLATION INSTRUCTIONS

K6858940

NOTE: The products should be cleaned with a mild detergent and should be protected with Mopar Cleaner polish #4796237.

COMPONENTS			HARDWARE		
<u>ITEM</u>	<u>QTY</u>	<u>DESCRIPTION</u>	<u>ITEM</u>	<u>QTY</u>	<u>DESCRIPTION</u>
A	1	bumper assembly	1	4	3/8 ² x 1 1/4 ² button head screw SS
B	1	bumper bracket (left)	2	8	3/8 ² flat washer SS
C	1	bumper bracket (right)	3	8	3/8 ² flange nuts plt'd
D	2	1 1/2 ² x 4 ² surlyn gasket	4	4	3/8 ² x 1 1/4 ² hex bolt plt'd
			5	4	1/2 ² surlyn washer

Hardware Bag contents: D, 1, 2, 3, 4, 5

Hardware Box contents: B, C

TOOLS REQUIRED

3/8² drive ratchet
10² extension

9/16² combination wrench
7/32² allen wrench

9/16² universal socket
measuring tape

NOTE: Use anti-seize compound on stainless steel hardware for ease of installation and removal of product.

INSTRUCTIONS

NOTE: This kit is designed to be installed on vehicles without rear OEM tow hook. When installing with OEM tow hook, add 12mm washers (not supplied) to match the thickness of the OEM bumper bracket that was removed in step #2.

NOTE: To install chrome bumper #82203295, remove the two 3/8² button head screws fastening the upper and lower bumper tubes together. Retain hardware for step 4.

1. Remove the two plastic ends of bumpers from rear of vehicle if applicable. Store product for future use.
2. Remove OEM bumper
3. Loosely attach left and right bumper brackets (B & C) to rear of vehicle frame (See illustration). Position brackets to measure 45 5/16" between brackets.
4. Coat anti-seize compound on threads of stainless steel screws (supplied).
5. Position bumper on left and right bumper brackets and place surlyn gasket (D) between bumper brackets before attaching hardware. Use surlyn washers (5) between flat washer (2) and bumper. Center bumper between left and right sides, parallel with underside of rear of vehicle and tighten in position. Torque all 3/8" hardware to 26 ft-lbs.

FOR INSTALLATION ASSISTANCE CALL 1-800-739-6837

